

ECON-ZIP-ACT

Mounting Installation Instructions

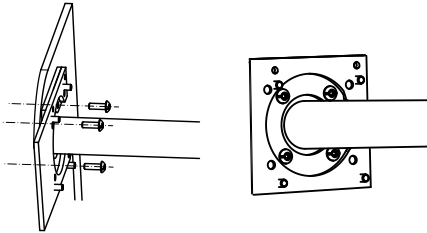
ECON-ZIP-TF1 kit includes:

- One (1) shaft adapter
- Hardware:
 - Four (4) nut #6-32 zinc finish NM grade 2 nylon
 - Four (4) screws #6-32 UNCx1/2" Philips pan head
- One (1) instruction sheet

1 Verify that you have all the parts listed before installing the linkage.

2 Remove the Honeywell Black Box Motor (M7XXX) or comparable actuator, without adjusting the current damper linkage assembly.

3 Match the hole patterns of the shaft face to the existing linkage and utilize the #6-32 screws and nuts with the ECON-ZIP-ACT to secure into place. **Note: At least 2 screws and nuts should be used.**



4 Secure the shaft by tightening the nuts on the V-bolt with a 10mm wrench to 6-8 ft-lb of torque.

