Technical data sheet B312B

3-way Mixing/Diverting, Characterized Control Valve, Chrome Plated Brass Ball and Nickel Plated Brass Stem



Picture may differ from product

5-year warranty

Type overview

Type	DN
B312B	1/2" [15]

Technical data

Functional data	Valve size [mm]	0.5" [15]
	Fluid	chilled or hot water, up to 60% glycol
	Fluid Temp Range (water)	0...250°F [-18...120°C]
	Body Pressure Rating	600 psi
	Close-off pressure Δps	200 psi
	Flow	A-port: as stated in chart B-port: 70% of A–AB Cv
	Flow characteristic	A-port equal percentage, B-port modified for constant common port flow
	Leakage rate	0% for A–AB, <2.0% for B–AB
	Pipe connection	Internal thread NPT (female)
	Servicing	maintenance-free
	Flow Pattern	3-way Mixing/Diverting
	Controllable flow range	75°
	Cv	3
Materials	Valve body	Nickel-plated brass body
	Stem	nickel-plated brass
	Stem seal	EPDM (lubricated)
	Seat	PTFE
	Characterized disc	TEFZEL®
	O-ring	EPDM (lubricated)
	Ball	chrome plated brass
Suitable actuators	Non Fail-Safe	TR LRB(X)
	Spring	TFRB(X) LF

Safety notes

- WARNING: This product can expose you to lead which is known to the State of California to cause cancer and reproductive harm. For more information go to www.p65warnings.ca.gov

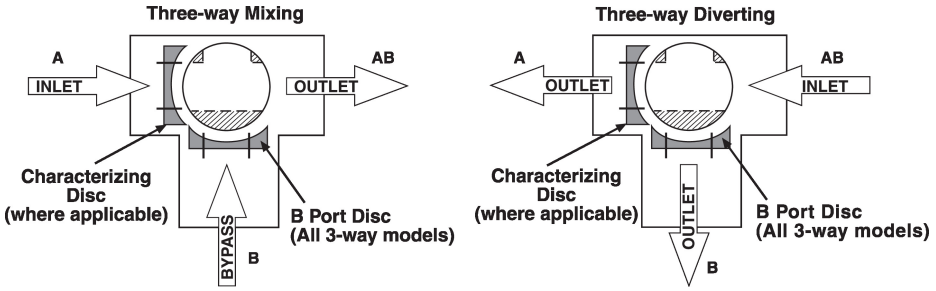
Product features

Application

This valve is typically used in air handling units on heating or cooling coils, and fan coil unit heating or cooling coils. Some other common applications include Unit Ventilators, VAV box re-heat coils and bypass loops. This valve is suitable for use in a hydronic system with variable or constant flow.

Flow/Mounting details

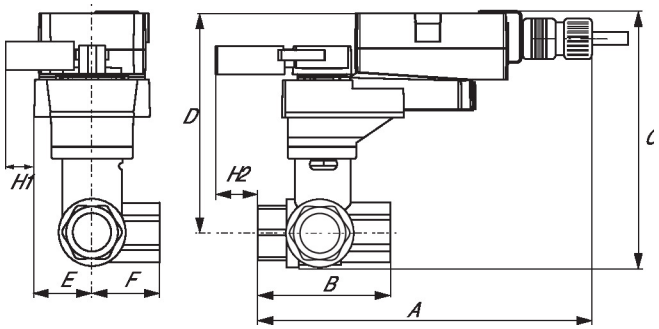
This valve is not suitable for use as a change over valve.



Dimensions

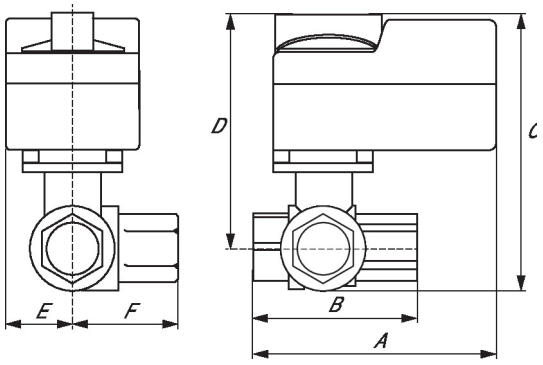
Type	DN	Weight
B312B	1/2" [15]	0.72 lb [0.33 kg]

LRB, LRX



A	B	C	D	E	F	H1	H2
8.5" [216]	2.4" [60]	5.2" [132]	5.0" [127]	1.3" [33]	1.3" [33]	1.2" [30]	1.1" [28]

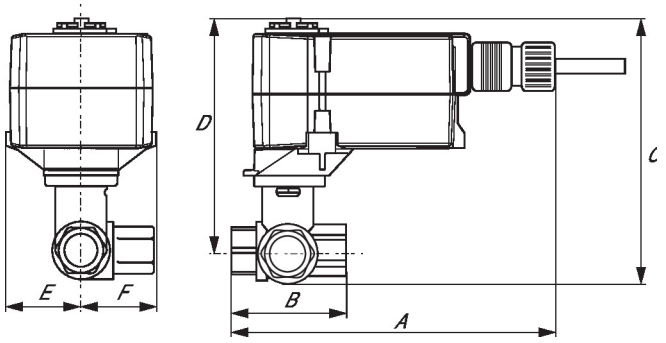
TR



A	B	C	D	E	F
3.7" [95]	2.4" [60]	5.2" [132]	4.6" [117]	1.3" [33]	1.3" [33]

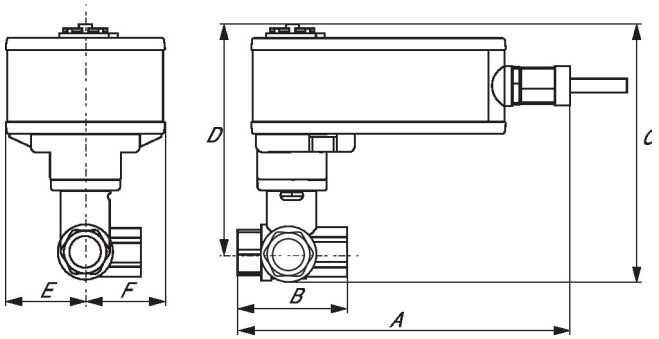
Dimensions

TFRB, TFRX



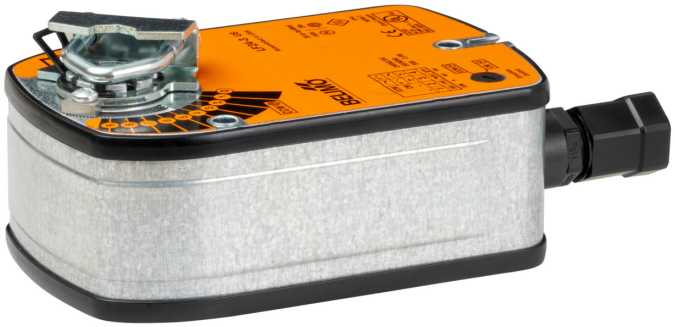
A	B	C	D	E	F
6.6" [167]	2.4" [60]	4.9" [124]	4.7" [120]	1.5" [39]	1.3" [33]

LF



A	B	C	D	E	F
7.91" [200]	2.4" [60]	6.1" [154]	5.5" [140]	1.8" [46]	1.9" [48]

Modulating, On/Off, Floating point, Communicative, Fail-Safe, 24 V



Picture may differ from product

Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Nominal voltage range	AC 19.2...28.8 V / DC 21.6...35.0 V
	Power consumption in operation	2 W
	Power consumption in rest position	0.8 W
	Transformer sizing	3.5 VA
	Connection supply/control	cable 3 ft. [1 m], 4x 0.75 mm²
	Parallel operation	Yes (note the performance data)
Data bus communication	Communicative control	MP-Bus
	Number of nodes	MP-Bus max. 16
Functional data	Torque motor	35 in-lb [4 Nm]
	Torque Fail-Safe	4 Nm
	Operating range Y	2...10 V
	Input impedance	100 kΩ
	Operating range Y variable	Start point 0.5...30 V End point 2.5...32 V
	Operating modes optional	variable (VDC, on/off)
	Position feedback U	2...10 V
	Position feedback U note	Max. 1 mA
	Position feedback U variable	Start point 0.5...8 V End point 2.5...10 V
	Position accuracy	±5%
	Direction of motion motor	selectable with switch L/R
	Direction of motion variable	electronically reversible
	Direction of motion fail-safe	selectable by mounting L/R
	Manual override	No
	Angle of rotation	Max. 95°
	Angle of rotation note	Adjustable 37...100% with integrated mechanical limitation
	Running Time (Motor)	150 s / 90°
	Running time motor variable	75...300 s
	Running time fail-safe	<20 s @ -20...50°C, <60 s @ -30°C
	Sound power level, motor	36 dB(A)
	Adaptation Setting Range	with Belimo Assistant 2
	Override control	MIN (minimum position) = 0% MID (intermediate position, AC only) = 50% MAX (maximum position) = 100%
	Override control variable	MIN = 0%...(MAX – 32%) MID = MIN...MAX MAX = (MIN + 32%)...100%

Technical data

Functional data	Mechanical interface	Universal shaft clamp 8...16 mm
	Position indication	Mechanical
	Service life	Min. 60'000 fail-safe positions
Safety data	Power source UL	Class 2 Supply
	Degree of protection NEMA/UL	NEMA 2
	Housing	UL Enclosure Type 2
	Agency Listing	cULus acc. To UL 873 and CAN/CSA C22.2 No. 24-93
	Quality Standard	ISO 9001
	UL 2043 Compliant	Suitable for use in air plenums per Section 300.22(C) of the NEC and Section 602 of the IMC
	Ambient humidity	Max. 95% RH, non-condensing
	Ambient temperature	-22...122°F [-30...50°C]
	Storage temperature	-40...176°F [-40...80°C]
	Servicing	maintenance-free
Weight	Weight	3.2 lb [1.5 kg]

Product features

Operating mode

Conventional operation:

The actuator is connected with an analog control signal Y (note the operating range) and drives to the position defined.

The actuator moves the valve to the operating position at the same time as tensioning the return spring. The damper is turned back to the fail-safe position by spring force when the supply voltage is interrupted.

Operation on Bus:

The actuator receives its digital control signal from the higher level controller via the MP-Bus and drives to the position defined. Connection U serves as communication interface and does not supply an analogue measuring voltage.

Converter for sensors

Connection option for an active sensor. The actuator serves as an analog/digital converter for the transmission of the sensor signal via MP-Bus to the higher-level system.

Additional material may be required for the sensor connection. See "Electrical accessories".

Configurable Device

The factory settings cover the most common applications. Single parameters can be modified with the Belimo Assistant 2 or ZTH US.

Adjustable angle of rotation

Adjustable angle of rotation with mechanical end stops.

High functional reliability

The actuator is overload protected, requires no limit switches and automatically stops when the end stop is reached.

Innovative motorization

The actuator uses the powerful Belimo M600 microchip in combination with the INFORM method. It provides the full starting torque from a standstill with high precision (sensorless INFORM-Drive by Prof. Schrödl).

Home position

The first time the supply voltage is switched on, i.e. at the time of commissioning, the actuator carries out a synchronization. The synchronization is in the home position (0%).

The actuator then moves into the position defined by the control signal.

Adaptation

An adaptation can be triggered manually by switching the direction-of-rotation switch from the left to the right twice within 5 s or with Belimo Assistant 2. Both mechanical end stops are detected during the adaptation (entire setting range).

The actuator then moves into the position defined by the control signal.

A range of settings can be made using the Belimo Assistant 2.

Accessories

Tools	Description	Type
	Service tool for wired and wireless setup, on-site operation and troubleshooting.	Belimo Assistant 2
	Connecting cable 16 ft [5 m], A: RJ11 6/4 LINK.10, B: free wire end for connection to MP/PP terminal	ZK2-GEN
	Belimo Assistant Link Bluetooth and USB to NFC and MP-Bus converter for configurable and communicative devices	LINK.10

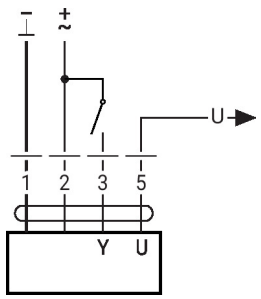
Electrical installation

Supply from isolating transformer.

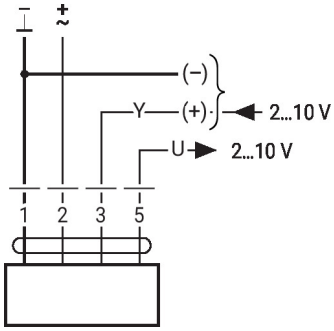
Parallel connection of other actuators possible. Observe the performance data.

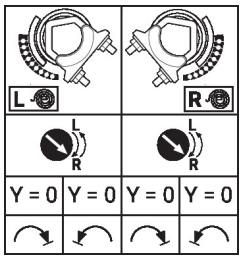
Wire colors:
1 = black
2 = red
3 = white
5 = white

Control on/off

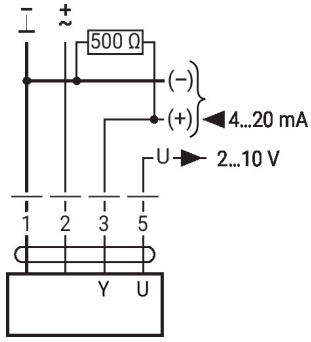


AC/DC 24 V, modulating





Control with 4...20 mA via external resistor

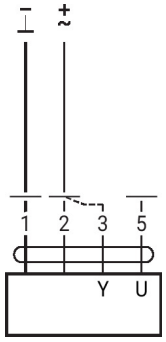


Caution:
The operating range must be set to DC 2...10 V.
The 500 Ohm resistor converts the 4...20 mA current signal to a voltage signal DC 2...10 V.

Further electrical installations

Functions with basic values (conventional mode)

Functional check



Procedure
1. Connect 24 V to connections 1 and 2
2. Disconnect connection 3:
– With direction of rotation 0: Actuator rotates to the left
– With direction of rotation 1: Actuator rotates to the right
3. Short-circuit connections 2 and 3:
– Actuator runs in opposite direction

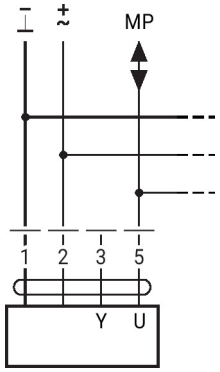
Functions with basic values (conventional mode)

MP-Bus network topology



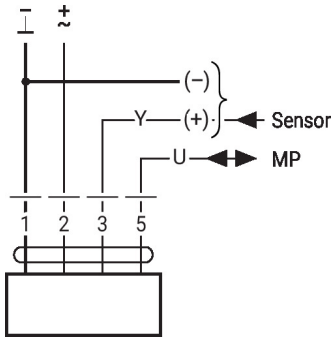
There are no restrictions regarding the network topology (bus, star, ring or mixed forms are permitted).
Supply and communication in one and the same 3-wire cable
• no shielding or twisting necessary
• no terminating resistors required

Connection on the MP-Bus

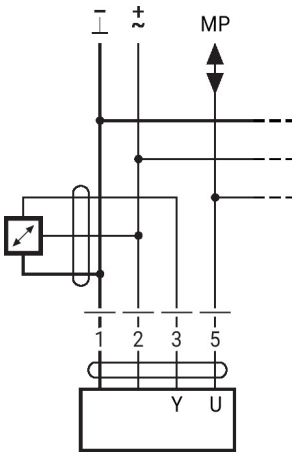


Max. 8 MP-Bus nodes

MP-Bus



Connection of active sensors

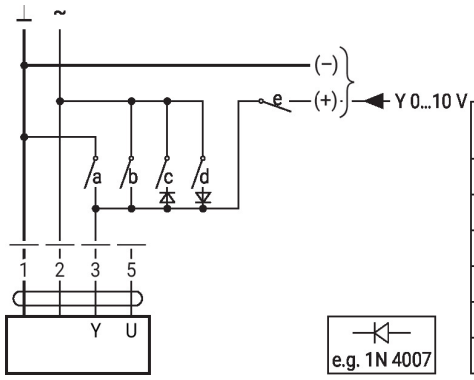


• Supply AC/DC 24 V
• Output signal 0...10 V (max. 0...32 V)
• Resolution 30 mV

Further electrical installations

Functions with specific parameters (configuration necessary)

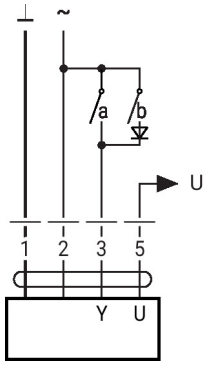
Override control and limiting with AC 24 V with relay contacts

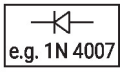


1	2	a	b	c	d	e	M	B
⌐	⌐	⌐	⌐	⌐	⌐	⌐	Close	Close
⌐	⌐	⌐	⌐	⌐	⌐	⌐	MIN	-
⌐	⌐	⌐	⌐	⌐	⌐	⌐	MID	MID
⌐	⌐	⌐	⌐	⌐	⌐	⌐	MAX	MAX
⌐	⌐	⌐	⌐	⌐	⌐	⌐	Open	Open
⌐	⌐	⌐	⌐	⌐	⌐	⌐	Y	Y

M = modulating
B = Bus

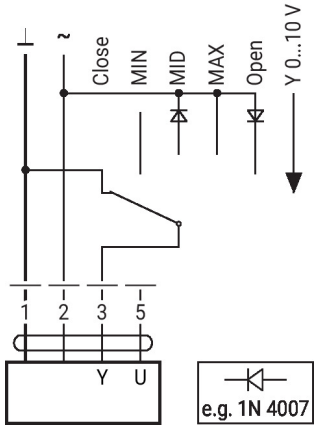
Control 3-point with AC 24 V





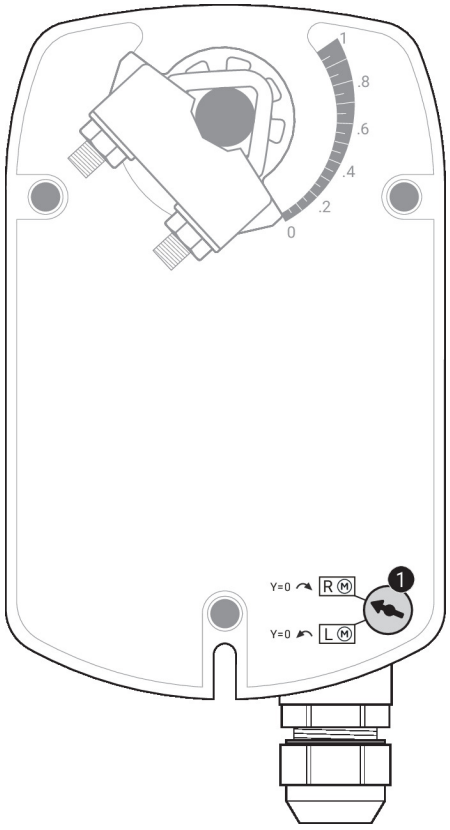
1	2	3 (a)	3 (b)	L	R
⌐	⌐	⌐	⌐	1	1
⌐	⌐	⌐	⌐	0	0
⌐	⌐	⌐	⌐	stop	stop
⌐	⌐	⌐	⌐	0	0

Override control and limiting with AC 24 V with rotary switch



Caution:
The "Close" function is only guaranteed if the start point of the operating range is defined as min. 0.5 V.

Operating controls and indicators



1 MP addressing
Move direction of rotation switch in opposite position and backwards (within 4 seconds)

Service

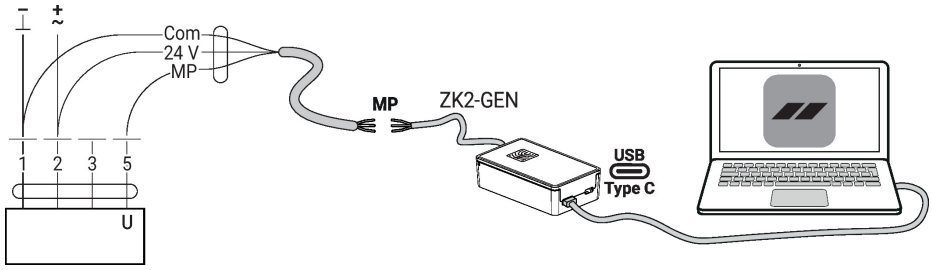
Using Belimo Assistant 2, device parameters can be modified. Belimo Assistant 2 can operate on a smartphone, tablet, or PC. The available connection options vary depending on the hardware on which Belimo Assistant 2 is installed.

For more information about Belimo Assistant 2, refer to the Quick Guide – Belimo Assistant 2.

Wired connection

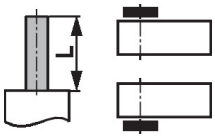
Alternatively, the Belimo devices can be accessed by connecting Belimo Assistant Link to the USB port on a PC or laptop and to the MP-Bus wire on the device.

Belimo Assistant 2 acts as MP client. Therefore, no other MP client shall be connected to the device.



Dimensions

Shaft length

	Min. 84
	Min. 0.75" [20 mm]

Clamping range

	
8...16	8...16

Further documentation

- Overview MP Cooperation Partners
- Tool connections
- Introduction to MP-Bus Technology
- Quick Guide – Belimo Assistant 2